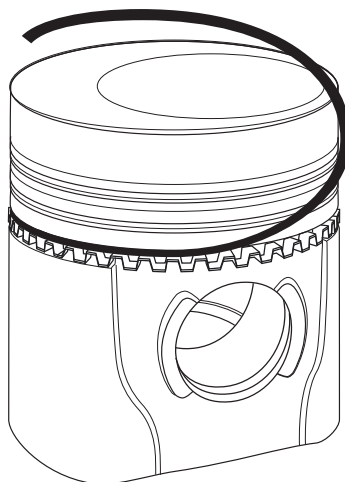
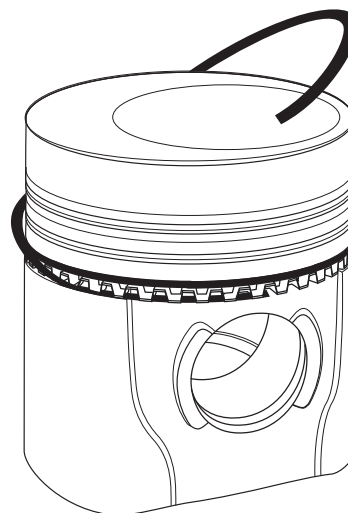


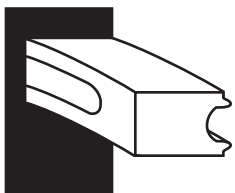
Place expander spacer in the oil ring groove with the ends of the spacer above the solid portion of the groove bottom.



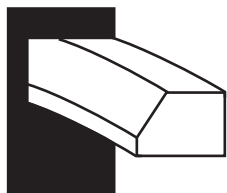
Holding the ends of the spacer butted together, install a steel rail on top of the spacer. Start the rail 2" to the left of the spacer ends and coil across the spacer ends and into the groove.



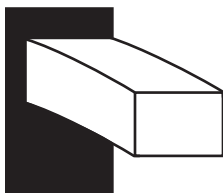
Install the other rail below the spacer, starting the rail 2" to the right of the spacer ends. Make sure the ends of the spacer are not overlapped. Do Not cut off the ends of the spacer.



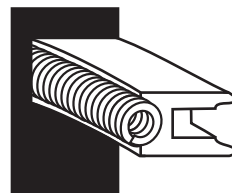
Install either side up.



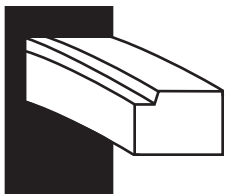
Install with inside bevel up.



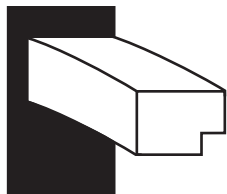
Install either side up.



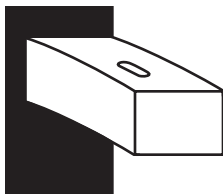
Place the spring in the groove and join the ends with the latch wire. Install the ring over the spring in the groove, making sure the spring end is Not at the gap in the ring.



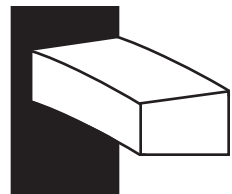
Install with inside groove up.



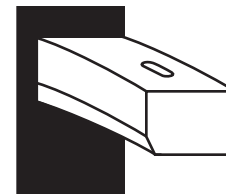
Install with outside groove down.



Install with dash mark or word "TOP" up.



Install flat side down.



Install with dash or dot mark up.



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PISTON RING INSTALLATION INSTRUCTIONS