



VHP[®] SINGLE HOLE REPAIR SET



Part #	Description	Qty
HW932182	SLEEVE KIT, CHROME 8:1, LOW COMP.	
G-907-147	Ring Set, Single Piston	1
HW205130P	Sleeve, Thick Flanged Chrome	1
A205504P	Piston, 8:00:1-Low Compression	1
LUBE-1	Lube, Super O-Ring, 2 Gram	2
HW950326	Sleeve O-Ring Set	1
HW10006	Pin, Wrist	1
HW44999C	Retainer, Wrist Pin	2
HW97749G	GASKET SET, SINGLE L7042, G, GSI, GL	
HW153881	Gasket, Water Outlet Elbow	2
HW153895A	Gasket, Intake Manifold	1
HW153896A	Gasket, Exhaust Manifold	1
ASA-10107	O-Ring, Piston Plunger Assembly	2
HW169064B	Gasket, Thermostat Housing	1
HW169184	Retainer	2
HW176586	Gasket, Thermostat	1
HW176587	Gasket	1
HW205100A	Gasket, Head, Grafoil	1
HW211196	O-Ring	6
HW951054J	O-Ring, Crankcase	2
A153894D	Gasket, Valve Cover Cork/Rubber (SI)	1
HW209562D	Seal, Prechamber	1
HW305020B	O-Ring	2
HW176883G	Gasket, Water Jumper, Silicone	2
166580M	O-Ring #2-010	2
HWA205010L	ROD BEARING, PAIR	

Arrow Engine Company, 2301 E. Independence, Tulsa, OK 74110
TOLL FREE 800.331.3662 Local 918.583.5711
 Toll Free Fax in US & Canada 800.266.1481 Fax 918.699.2202
 Copyright May 2009 www.arrowengine.com



**ARROW
ENGINE COMPANY**

A TRIMAS COMPANY

VGF® SINGLE HOLE REPAIR SET

Part #	Description	Qty
A-932-279	SLEEVE, SINGLE KIT, 8.7:1	
A300030E	Sleeve, F18, H24, L36 , P48	1
A300404C	Piston, 8.7:1	1
A211670	O-Ring, Square Cut	1
A304024A	O-Ring Cylinder Liner Middle & Top	2
A304025A	O-Ring Cylinder Liner Bottom	1
A300006A	Pin Piston	1
A294925	Ring Retainer	2
A-907-240	Rings, Piston, 8:1	1
LUBE-1	Lube Super O-Ring, 2 Gram	1
A-977-60	GASKET SET, HEAD, SINGLE	
HW166580K	O-Ring	1
A300000D	Gasket, Cylinder Head, Turbo	1
A304015	Seal, Valve Stem	4
A304250B	Gasket, Exhaust Manifold	1
A304324C	Gasket, Water Manifold	1
A304391	Bushing Oil	1
A304721	O-Ring Cylinder Head	1
A304746A	O-Ring	1
A304755A	O-Ring, 68mmx4mm Black 75 Viton	2
HW305020B	O-Ring	1
A305020C	O-Ring Viton	1
A305475B	Washer, Spark Plug Sleeve	1
A305551A	O-Ring, 1.31 X 1.56 X .12, Epdm	1
A305621	O-Ring	1
A305794C	Gasket, Water Connection	1
A305882	O-Ring, Spark Plug Holder	1
A305408A	Gasket	1

AA300110G NBL BEARING ASSEMBLY ROD, PAIR

Arrow Engine Company, 2301 E. Independence, Tulsa, OK 74110

TOLL FREE 800.331.3662 Local 918.583.5711

Toll Free Fax in US & Canada 800.266.1481 Fax 918.699.2202

Copyright May 2009

www.arrowengine.com