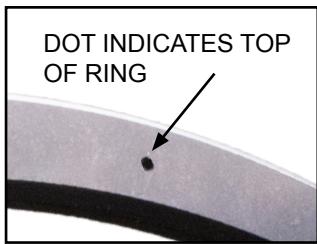




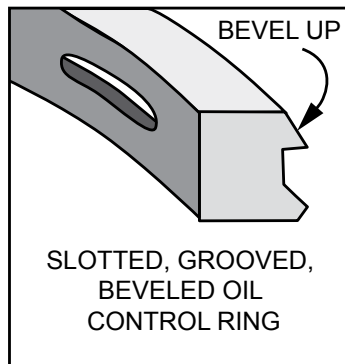
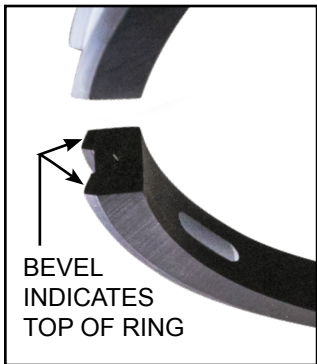
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## G-907-153 COMPRESSION RING INSTALLATION INSTRUCTIONS

Be sure the rings are the correct size for the piston. Wall depth must be correct for your engine/piston.



These compression rings are directional, meaning they have a top and bottom. The side with the **DOT** should be facing **UP**.

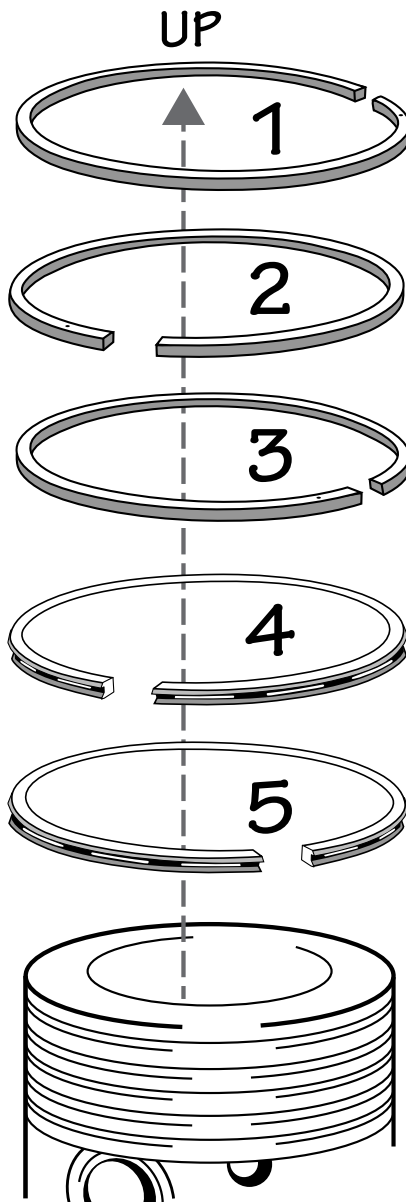


Oil compression rings are grooved, slotted, and beveled. The side with the **BEVEL** should be facing **UP**.



Rings cannot be interchanged. They are labeled in the package in the order they should be installed.

New cylinder bores must be conditioned properly using bore deglaze. The glazed cylinder wall causes rings to "skate" on the highly polished finish and discourages the minute amount of wear which is necessary to mate piston rings with the bore.



In all cases the final cleaning step should be scrubbing with hot soapy water and a brush. Rinse with clean water, dry and wipe with oil and a lint-free rag until the rag is clean after the final wiping.

Check end gap for a minimum of .004" per 1" bore diameter.

Compression rings should not be "spiraled" into the groove but carefully installed with a ring installation tool.