

Arrow Manufactured replacement parts for
WAUKESHA®

VGF® OVERHAUL KITS

G-970-F18G

Qty	Part #	Description
6	A-932-279	Sleeve Kit 8.7:1
6	A-936-1036	Head Rebuild Kit
1	A-918-318	Main Bearing Set
6	AA300110G	Rod Bearing Pair
1	A-979-276	Top Gasket Set
1	A-900-1039	Basic Gasket Set
1	A-960-298L	Water Pump Kit less Impeller

G-970-F18GL

Qty	Part #	Description
6	A-932-279	Sleeve Kit 8.7:1
6	A-936-1036	Head Rebuild Kit
1	A-918-318	Main Bearing Set
6	AA300110G	Rod Bearing Pair
1	A-979-276	Top Gasket Set
1	A-900-1039	Basic Gasket Set
1	A-960-299L	Water Pump Kit less Impeller

G-970-F18G-HC

Qty	Part #	Description
6	A-932-264	Sleeve Kit 11:1
6	A-936-1036	Head Rebuild Kit
1	A-918-318	Main Bearing Set
6	AA300110G	Rod Bearing Pair
1	A-979-276	Top Gasket Set
1	A-900-1039	Basic Gasket Set
1	A-960-298L	Water Pump Kit less Impeller

G-970-F18GL-HC

Qty	Part #	Description
6	A-932-264	Sleeve Kit 11:1
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1	A-979-276	Top Gasket Set
1	A-900-1039	Basic Gasket Set
1	A-960-299L	Water Pump Kit less Impeller



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VGF® OVERHAUL KITS



G-970-H24G

Qty	Part #	Description
8	A-932-279	Sleeve Kit 8.7:1
8	A-936-1036	Head Rebuild Kit
1	A-918-320	Main Bearing Set
8	AA300110G	Rod Bearing Pair
1	A-979-278	Top Gasket Set
1	A-900-1041	Basic Gasket Set
1	A-960-298L	Water Pump Kit less Impeller

G-970-H24GL

Qty	Part #	Description
8	A-932-279	Sleeve Kit 8.7:1
8	A-936-1036	Head Rebuild Kit
1	A-918-320	Main Bearing Set
8	AA300110G	Rod Bearing Pair
1	A-979-278	Top Gasket Set
1	A-900-1041	Basic Gasket Set
1	A-960-299L	Water Pump Kit less Impeller

G-970-H24G-HC

Qty	Part #	Description
8	A-932-264	Sleeve Kit 11:1
8	A-936-1036	Head Rebuild Kit
1	A-918-320	Main Bearing Set
8	AA300110G	Rod Bearing Pair
1	A-979-278	Top Gasket Set
1	A-900-1041	Basic Gasket Set
1	A-960-298L	Water Pump Kit less Impeller

G-970-H24GL-HC

Qty	Part #	Description
8	A-932-264	Sleeve Kit 11:1
8	A-936-1036	Head Rebuild Kit
1	A-918-320	Main Bearing Set
8	AA300110G	Rod Bearing Pair
1	A-979-278	Top Gasket Set
1	A-900-1041	Basic Gasket Set
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